

Technical Bulletin

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SUBJECT: POWER INTERRUPT SWITCH ASSY.

MODELS AFFECTED: DNCB Venders serialized 0001-3128BN and up.
DNCB Venders serialized prior to 0001-3128BN.

ORDER:

1 - 609,020,20x.x3	Assy, Power Interrupt Switch
2 - 900,301,50x.x1	Screw, Phil Pan without Washer #8-18x½"

On E-Models Serialized 0001-6368DU to 814-6452AW also order

1 - 609,030,04x.x3	Power Interrupt Switch Bracket
2 - 900,301,50x.x1	Screw, Phil Pan without Washer #8-18x½"

To Install:

1. Unplug the vender.
2. Determine the serial break of the vender. E-model venders serialized 0001-6368DU to 814-6452AW go to the next step. On all other venders go to step 5.
3. Locate the two existing $\frac{9}{64}$ " diameter holes in the left base box. See figure 1.
4. Place the switch bracket (609,030,04x.x3) in position and secure with two #8-18x½ phil pan screws.
5. Place the power interrupt switch assembly in position:
 - In venders serialized 0001-6368DU to 814-6452AW mount switch assembly to switch bracket.
 - In all other venders mount switch assembly to the two existing $\frac{9}{64}$ " diameter holes in the left base box. See figure 1.
6. Unplug the stack plug and plug in at power interrupt switch assembly harnessing.
7. Dress wire harnessing so it will not interfere with the operation to the power interrupt switch.
8. Plug in the vender and test for proper operation of door switch.

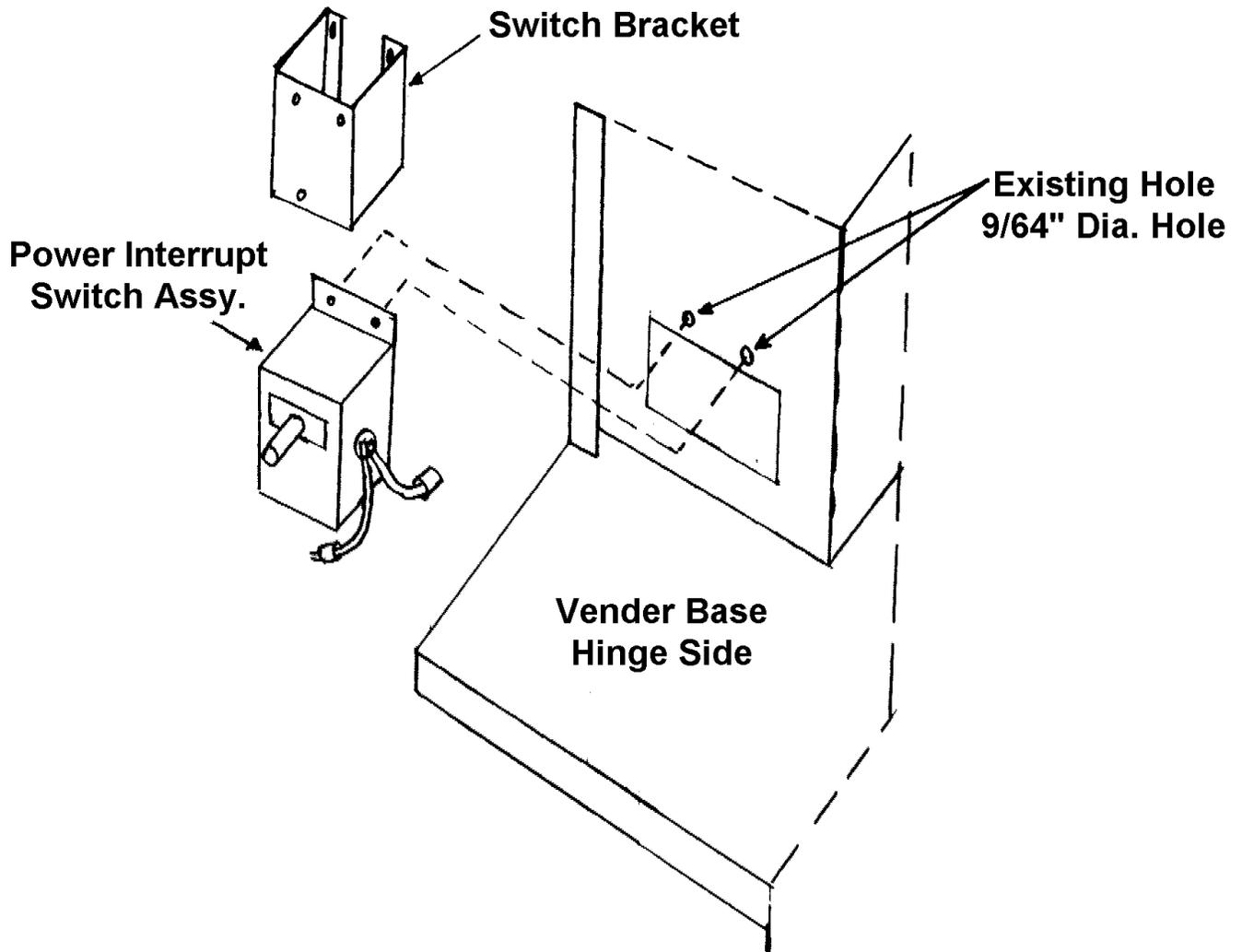


Figure 1